

Work Order ID 113917-2

\*113917\*

Monday March 3rd

Page 1

Wednesday, February 26, 2014 8:06:53 AM

Item ID: D350-607-431

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Strut Retrofit

Start Date: 2/26/2014 Start Qty: 3.00

\*3\*

Cust Item ID:

Required Date: 3/3/2014 Req'd Qty: 3.00

\*3\*

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 14-2-26

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-607-4	C								

110

Document Control

0.00

\*110\*

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile &amp; type labels per PPP D350-607-431 CHG001

DAS  
31  
9-89

14-03-04

120

Pick Kit

0.00

\*120\*

Packaging

Memo

0.00

Packaging

3

①  
DAS  
33  
9-89DAS  
33  
9-89

14-02-26

130

QC4- 100% Inspect kits for completeness

0.00

\*130\*

QC

Memo

0.00

Quality Control

DAS  
31  
9-89

14-03-04



# Work Order ID 113917

\*113917\*

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Wednesday, February 26, 2014 8:06:53 AM

Item ID: D350-607-431 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Strut Retrofit  
 Start Date: 2/26/2014 Start Qty: 3.00 \*3\* Cust Item ID:  
 Required Date: 3/3/2014 Req'd Qty: 3.00 \*3\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Packaging	0.00							
*140*									
Packaging	Memo	0.00							

Packaging Identify and pack for shipping as per PPP D350-607-431  
 Location: \_\_\_\_\_

150 QC21- Final Inspection - Work Order Release 0.00  
 \*150\*  
 QC Memo 0.00  
 Quality Control

ML3 14-03-04  
 MF  
 14-3-4





# Picklist Print

Wednesday, February 26, 2014 8:06:52 AM

Page 1

Work Order ID: 113917

\*113917\*

Parent Item: D350-607-431

\*D350-607-431\*

Parent Item Name: Strut Retrofit

Start Date: 2/26/2014

Required Date: 3/3/2014

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 13.12.30 NEW ISSUE DD VERF: RQ  
REV:B 14.02.03 D350-607-4 REV.C DD VERF: JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3501-1		Manufactured	No				Each	243.0000	8	24			DAS 6 9-89
*D3501-1*									**	<del>24</del> 105576		DAS 33 9-89	
Bushing													

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST043

156

86913

156

ST052

87

105395

87

D3910-5

Manufactured

No

Each

20.0000

\*D3910-5\*

Crosstube Lug

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST464

20

110549

20

D3984

Manufactured

No

f

80.0000

\*D3984\*

Rubber Extrusion, X-Tube, Per Foot

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST411

80

107420

80

(D3984-030) CUT QTY OF 8 AT 3.00"

D4775-041

Manufactured

No

Each

0.0000

\*D4775-041\*

Strut Assembly

DAS  
31  
9-89

\*\*

2 6

113346 24

14-02-26

DAS  
33  
9-89

DAS  
6  
9-89

DAS  
33  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

DAS  
6  
9-89

100

100

100

100

100



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Wednesday, February 26, 2014 8:06:52 AM

Work Order ID: 113917

\*113917\*

Parent Item: D350-607-431

\*D350-607-431\*

Parent Item Name: Strut Retrofit

Start Date: 2/26/2014

Required Date: 3/3/2014

Start Qty: 3.00

Required Qty: 3.00

D4776-3

Manufactured No

Each

56.0000

2 6

DAS  
33  
9-89

\*D4776-3\*

Skidtube Clevis

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST123

56

110946

12

112346

24

113295

20

112346

D4917-300

Manufactured No

Each

16.0000

1 3

DAS  
33  
9-89

\*D4917-300\*

Placard, Max Load

Location

Loc Qty

Loc Code

ST126

11

112266

11

112266

ST127

5

110573

5

Each

9.0000

1 3

DAS  
33  
9-89

D4917-310

Manufactured No

\*D4917-310\*

Placard, Max Load

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST126

9

110952

9

110952

D4917-315

Manufactured No

Each

19.0000

1 3

DAS  
33  
9-89

\*D4917-315\*

Placard, Max Load

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST126

12

112251

12

ST127

7

110574

7

110574





# Picklist Print

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Wednesday, February 26, 2014 8:06:52 AM

Work Order ID: 113917

\*113917\*

Parent Item: D350-607-431

\*D350-607-431\*

Parent Item Name: Strut Retrofit

Start Date: 2/26/2014

Required Date: 3/3/2014

Start Qty: 3.00

Required Qty: 3.00

D4917-320

Manufactured No

Each

19.0000

3

\*D4917-320\*

Placard, Max Load

\*\*

DAS  
33  
9-89

DAS  
6  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST126

12

112209

12

ST127

7

110575

7

Each

19.0000

3

\*\*

DAS  
33  
9-89

DAS  
6  
9-89

D4917-332

Manufactured No

\*D4917-332\*

Placard, Max Load

Location

Loc Qty

Loc Code

ST127

19

110576

8

112446

11

Each

725.0000

36

\*\*

DAS  
33  
9-89

DAS  
6  
9-89

AN4-14A

Purchased No

\*AN4-14A\*

Bolt

DAS  
31  
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST515

720

M127044

1

M127815

219

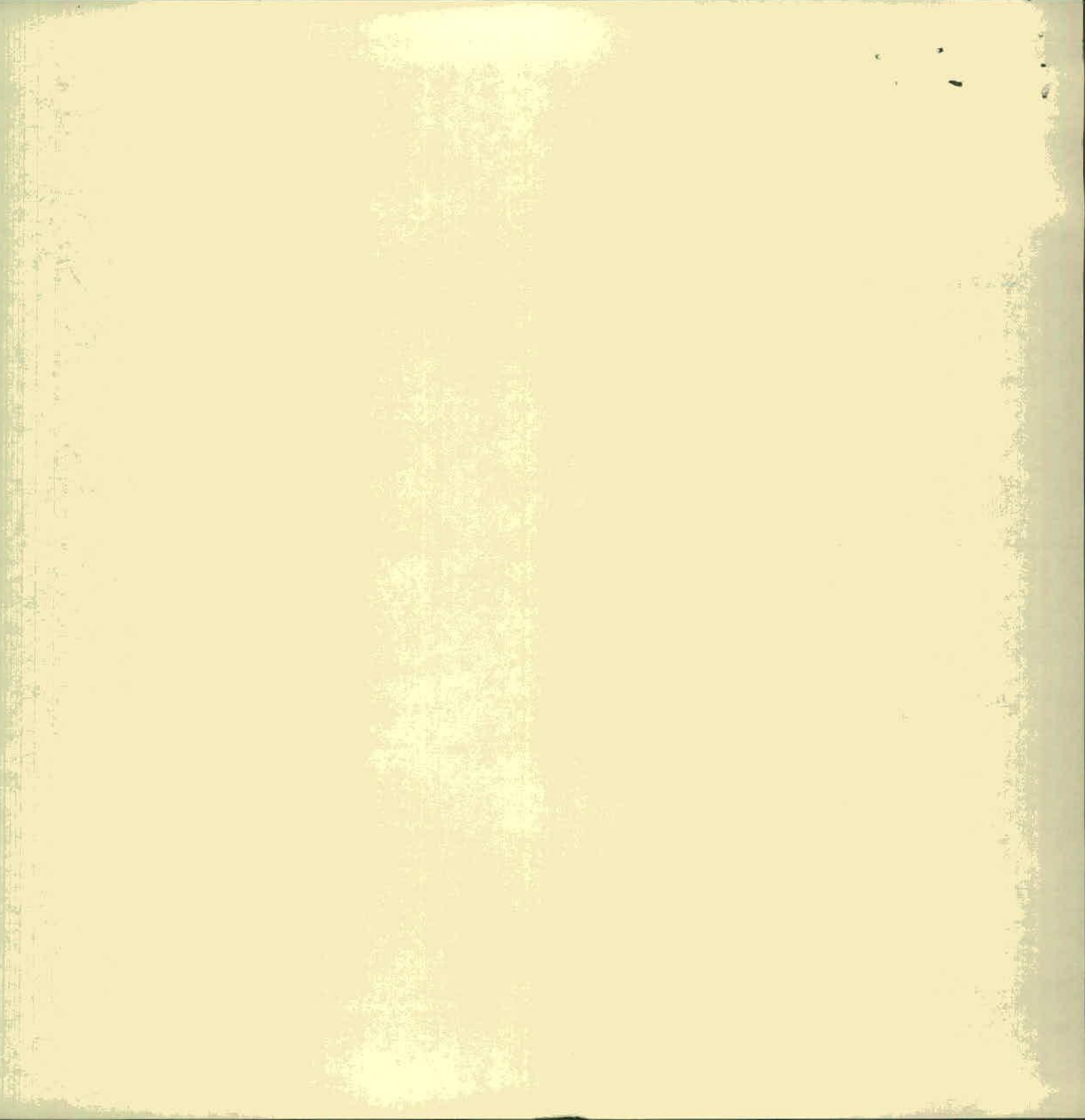
M128324

500

DAS  
31  
9-89

127815

14-02-26



100

100

100

# Picklist Print

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Wednesday, February 26, 2014 8:06:52 AM

Work Order ID: 113917

\*113917\*

Parent Item: D350-607-431

\*D350-607-431\*

Parent Item Name: Strut Retrofit

Start Date: 2/26/2014

Required Date: 3/3/2014

Start Qty: 3.00

Required Qty: 3.00

AN4-42A

Purchased

No

Each

152.0000

4 12

**\*AN4-42A\***

Bolt

\*\*

DAS

33

9-89

DAS

6

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST359

36

M125978

4

M128199

32

ST517

116

M128257

116

128199

AN6-13A

Purchased

No

Each

93.0000

2 6

**\*AN6-13A\***

BOLT

\*\*

DAS

33

9-89

DAS

6

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

Mezz

5

18106

5

ST339

88

m128257

88

128257

MS21042L4

Purchased

No

Each

6,239.000

16 48

**\*MS21042L4\***

Locknut

\*\*

DAS

33

9-89

DAS

6

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST314

32

m126275

32

ST509

6148

m127255

1148

m127813

2000

m128300

3000

ST518

11

m127376

11

127255

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Shop Packet Print

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100

100  
100  
100

# Picklist Print

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Wednesday, February 26, 2014 8:06:52 AM

Work Order ID: 113917

\*113917\*

Parent Item: D350-607-431

\*D350-607-431\*

Parent Item Name: Strut Retrofit

Start Date: 2/26/2014

Required Date: 3/3/2014

Start Qty: 3.00

Required Qty: 3.00

MS21042L6 Purchased No

Each 248.0000 1 6

**\*MS21042L6\***

\*\*

DAS  
33  
9-89

DAS  
6  
3-89

Nut

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST314

248

m127304

2

m127831

26

m127904

220

127904

NAS1149F0432P Purchased No

Each 910.0000 24 72

**\*NAS1149F0432P\***

\*\*

DAS  
33  
9-89

DAS  
6  
9-89

WASHER

Location

Loc Qty

Loc Code

ST295

750

M127813

750

ST510a

160

M126221

160

126221

NAS1149F0663P Purchased No

Each 127.0000 4 12

**\*NAS1149F0663P\***

\*\*

DAS  
33  
9-89

14-02-26

WASHER

Location

Loc Qty

Loc Code

ST295

127

M126083

127

126083

DAS  
31  
9-89





REFERENCE ONLY

DART AEROSPACE LTD.

DAS  
31  
9-89

D350-607-4  
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## 5.0 PARTS LIST

QTY -641	QTY -611	QTY -511	QTY -431	PART NUMBER	DESCRIPTION
X				D350-607-641	QUICK RELEASE LONG CARGO TUBE
1	X			D350-607-611	LONG CARGO TUBE
1		X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
			X	D350-607-431	STRUT RETROFIT KIT
		8	8	D3501-1	BUSHING
		2		D3910-3	X-TUBE LUG
		2	2	D3910-5	X-TUBE LUG
1				D3912-041	EYEBOLT RECEIVER ASSY
4				D3917-3	WASHER
		8	4	D3984-030	RUBBER EXTRUSION, X-TUBE
		1		D4148-041	FWD X-TUBE LUG ASSY
		1		D4149-041	AFT X-TUBE LUG ASSY
1				D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
		2	2	D4775-041	STRUT ASSEMBLY
		2	2	D4776-3	SKIDTUBE CLEVIS
1				D4874-041	CARGO TUBE ASSEMBLY
1				D4875-043	CARGO TUBE AFT STRUT
1				D4875-045	FWD ATTACHMENT CLEVIS
			1	D4917-300	PLACARD MAX LOAD
			1	D4917-310	PLACARD MAX LOAD
			1	D4917-315	PLACARD, MAX LOAD
			1	D4917-320	PLACARD, MAX LOAD
			1	D4917-332	PLACARD, MAX LOAD
1				D5028-041	PLUG ASSEMBLY
1				D5031-041	LOCK PIN ASSY
2				AN310-4	CASTLE NUT
2				AN4-11	BOLT
4				AN4-13A	BOLT
		20	12	AN4-14A	BOLT
		4	4	AN4-42A	BOLT
		2	2	AN6-13A	BOLT
4	24	16		MS21042L4	NUT
	2	2		MS21042L6	NUT
2				MS24665-151	COTTER PIN
20	40	24		NAS1149F0432P	WASHER
	4	4		NAS1149F0663P	WASHER

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Revision: C  
Date: 14.01.02

